

SunLED www.SunLEDusa.com

 $3.5 \times 2.8 \text{ mm PLCC4 SMD LED}$

Features

- Ideal for indication light on hand held products
- Long life and robust package
- Standard Package: 2000pcs/ Reel
- \bullet MSL (Moisture Sensitivity Level): 3
- Halogen-free
- RoHS compliant



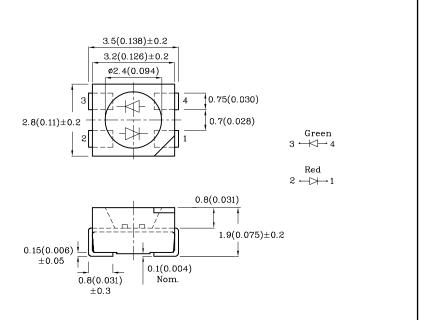




ATTENTION

OBSERVE PRECAUTIONS
FOR HANDLING
ELECTROSTATIC
DISCHARGE
SENSITIVE
DEVICES

Package Schematics



Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is $\pm 0.25(0.01")$ unless otherwise noted.
- 3. Specifications are subject to change without notice.

| Absolute Maximum Ratings (T _A =25°C) | | Red (AlGaInP) | Green (AlGaInP) | Unit |
|--|------------------|------------------|--------------------|------|
| Reverse Voltage | V_{R} | 5 | 5 | V |
| Forward Current | I_{F} | 30 | 30 | mA |
| Forward Current (Peak) 1/10 Duty Cycle 0.1ms Pulse Width | ifs | 185 | 150 | mA |
| Power Dissipation | P_D | 75 | 75 | mW |
| Operating Temperature | $T_{\rm A}$ | -40 ~ +85 | | °C |
| Storage Temperature | Tstg | -40 ~ +85 | | C |

A Relative Humidity between 40% and 60% is recommended in ESD-protected work areas to reduce static build up during assembly process (Reference JEDEC/JESD625-A and JEDEC/J-STD-033)

| Operating Characteristics ($T_A=25$ °C) | Red (AlGaInP) | Green (AlGaInP) | Unit | |
|--|------------------|--------------------|------|----|
| Forward Voltage (Typ.) (I _F =20mA) | V_{F} | 1.95 | 2.1 | V |
| Forward Voltage (Max.) (I _F =20mA) | V_{F} | 2.5 | 2.5 | V |
| Reverse Current (Max.) $(V_R=5V)$ | I_R | 10 | 10 | μА |
| Wavelength of Peak Emission CIE127-2007* (Typ.) (I _F =20mA) | λP | 645* | 574* | nm |
| Wavelength of Dominant Emission CIE127-2007* (Typ.) (I _F =20mA) | λD | 630* | 570* | nm |
| Spectral Line Full Width At Half-Maximum (Typ.) (I _F =20mA) | Δλ | 28 | 20 | nm |
| Capacitance (Typ.) (V _F =0V, f=1MHz) | С | 35 | 15 | pF |

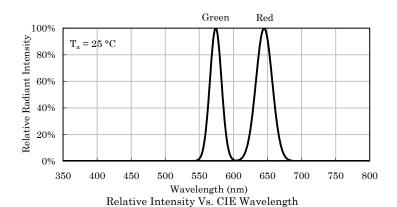
| Part Number | Emitting Color | Emitting Material | Lens-color | $\begin{array}{c} Luminous \ Intensity \\ CIE127\text{-}2007* \\ (I_F\text{=}20\text{mA}) \ mcd \end{array}$ | | Wavelength CIE127-2007* nm λP | Viewing Angle 2θ 1/2 |
|----------------|-------------------|----------------------|-------------|--|------------|-------------------------------------|----------------------------|
| | | | | min. | typ. | | |
| XZMDKVG45WT | Red | AlGaInP | Water Class | 200 55* | 317 98* | 645* | 120° |
| | Green | AlGaInP | Water Clear | 40 40* | 79 79* | 574* | |

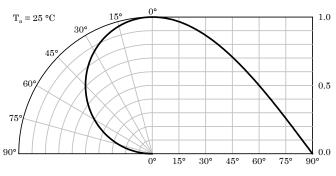
^{*}Luminous intensity value and wavelength are in accordance with CIE127-2007 standards. Feb 23,2023





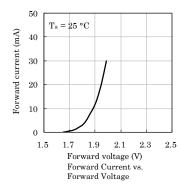


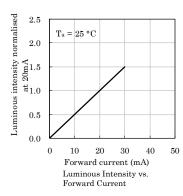


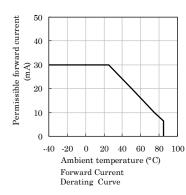


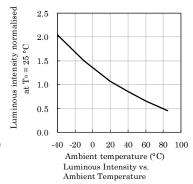
Spatial Distribution

❖ Red

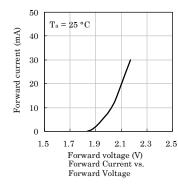


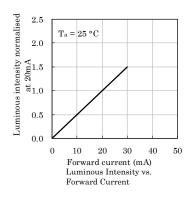


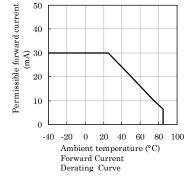


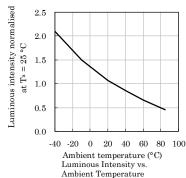


❖ Green









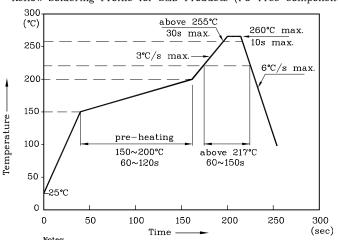




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LED is recommended for reflow soldering and soldering profile is shown below.

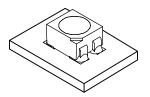
Reflow Soldering Profile for SMD Products (Pb-Free Components)



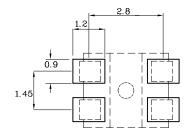
- 1. All temperatures refer to the center of the package, measured on the package body surface facing up during reflow.

 2. Do not apply any stress to the LED during high temperature conditions.
- 3. Maximum number of soldering passes: 2

❖ The device has a single mounting surface. The device must be mounted according to the specifications.



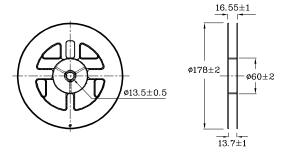
❖ Recommended Soldering Pattern (Units: mm; Tolerance: ± 0.1)



❖ Tape Specification (Units:mm)

TAPE 4 ± 0.1 0.25 ± 0.1 2±0.1 4 ± 0.1 $\phi 1.5 \pm 0.1$ 1.75 ± 0.1 2.15 ± 0.1 5.5±0.05 12 ± 0.3

❖ Reel Dimension (Units:mm)



Remarks:

If special sorting is required (e.g. binning based on forward voltage, Luminous intensity / luminous flux, or wavelength), the typical accuracy of the sorting process is as follows:

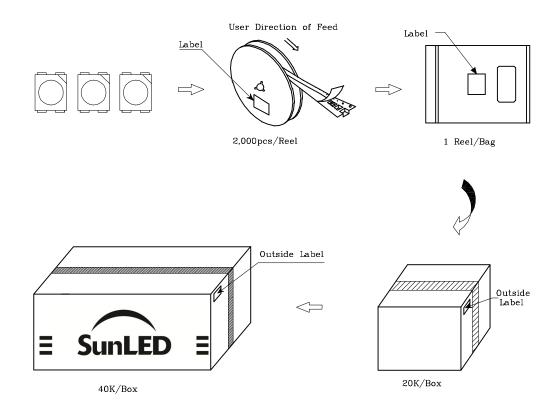
- 1. Wavelength: +/-1nm
- 2. Luminous intensity / luminous flux: +/-15%
- 3. Forward Voltage: +/-0.1V

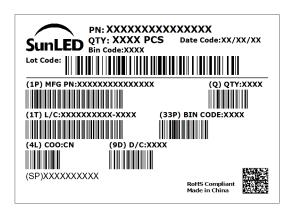
Note: Accuracy may depend on the sorting parameters.





PACKING & LABEL SPECIFICATIONS





TERMS OF USE

- $1. \ Data \ presented \ in \ this \ document \ reflect \ statistical \ figures \ and \ should \ be \ treated \ as \ technical \ reference \ only.$
- 2. Contents within this document are subject to improvement and enhancement changes without notice.
- 3. The product(s) in this document are designed to be operated within the electrical and environmental specifications indicated on the datasheet. User accepts full risk and responsibility when operating the product(s) beyond their intended specifications.
- 4. The product(s) described in this document are intended for electronic applications in which a person's life is not reliant upon the LED. Please consult with a SunLED representative for special applications where the LED may have a direct impact on a person's life.
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