

 $3.5 \pm 2.8 \ \mathsf{mm} \ \mathsf{PLCC2} \ \mathsf{SMD} \ \mathsf{LED}$ 

#### **Features**

- Ideal for indication light on hand held products
- Long life and robust package
- Standard Package: 2000pcs/ Reel
- $\bullet$  MSL (Moisture Sensitivity Level): 3
- Halogen-free
- RoHS compliant

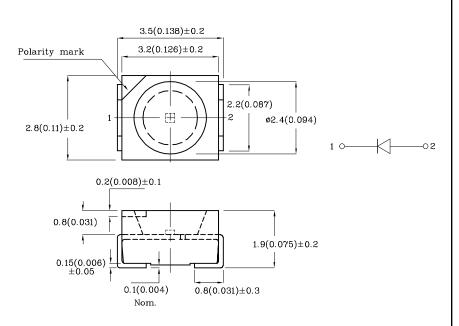






ATTENTION
OBSERVE PRECAUTIONS
FOR HANDLING ELECTROSTATIC  ${\bf DISCHARGE}$ SENSITIVE DEVICES

## Package Schematics



- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is  $\pm 0.25(0.01")$  unless otherwise noted.
- 3. Specifications are subject to change without notice.

Absolute Maximum Ratings (T <sub>A</sub> =25°C)		Red (AlGaInP)	Unit		
Reverse Voltage	$V_{\mathrm{R}}$	5	V		
Forward Current	$I_{\mathrm{F}}$	30	mA		
Forward Current (Peak) 1/10 Duty Cycle 0.1ms Pulse Width	$i_{\mathrm{FS}}$	185	mA		
Power Dissipation	$P_{D}$	75	mW		
Operating Temperature	$T_{A}$	-40 ~ +85	°C		
Storage Temperature	Tstg	-40 ~ +85			

A Relative Humidity between 40% and 60% is recommended in ESD-protected work areas to reduce static build up during assembly process (Reference JEDEC/JESD625-A and JEDEC/J-STD-033)

Operating Characteristics (T <sub>A</sub> =25°C)		Red (AlGaInP)	Unit
Forward Voltage (Typ.) (I <sub>F</sub> =20mA)	$V_{\mathrm{F}}$	1.95	V
Forward Voltage (Max.) (I <sub>F</sub> =20mA)	$V_{\mathrm{F}}$	2.5	V
Reverse Current (Max.) (V <sub>R</sub> =5V)	$I_R$	10	μА
Wavelength of Peak Emission CIE127-2007* (Typ.) (I <sub>F</sub> =20mA)	λР	645*	nm
Wavelength of Dominant Emission CIE127-2007* (Typ.) $(I_F=20\text{mA})$	λD	630*	nm
Spectral Line Full Width At Half-Maximum (Typ.) (I <sub>F</sub> =20mA)	Δλ	28	nm
Capacitance (Typ.) (V <sub>F</sub> =0V, f=1MHz)	С	35	pF

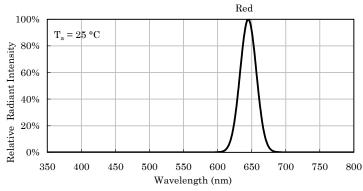
Part Numb		Emitting Color	Emitting Material	Lens-color	Luminous In CIE127-20 (I <sub>F</sub> =20mA)	07*	Wavelength CIE127-2007* nm λP	Viewing Angle 20 1/2
					min.	typ.		
XZMDK4	5WT	Red	AlGaInP	Water Clear	150 55*	347 98*	645*	120°

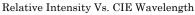
<sup>\*</sup>Luminous intensity value and wavelength are in accordance with CIE127-2007 standards.

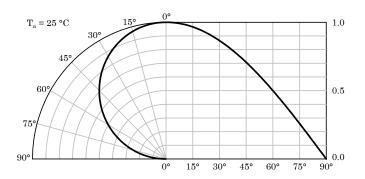
Sep 15, 2022





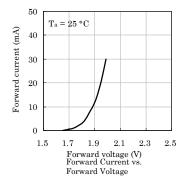


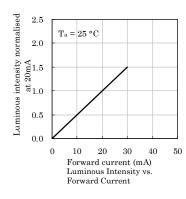


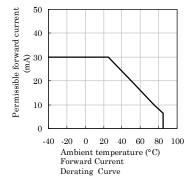


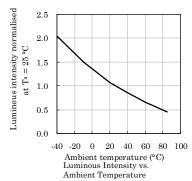
Spatial Distribution

## **❖** Red



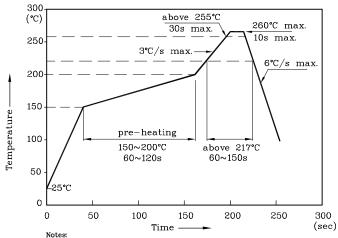






# LED is recommended for reflow soldering and soldering profile is shown below.

Reflow Soldering Profile for SMD Products (Pb-Free Components)



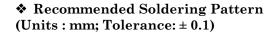
- 1. All temperatures refer to the center of the package,
- measured on the package body surface facing up during reflow.

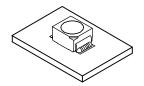
  2. Do not apply any stress to the LED during high temperature conditions.
- 3. Maximum number of soldering passes: 2

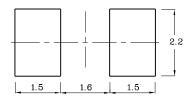




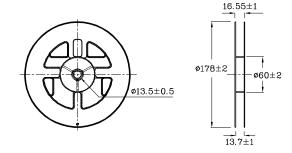
❖ The device has a single mounting surface. The device must be mounted according to the specifications.



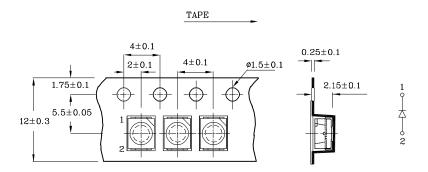




❖ Reel Dimension (Units:mm)



**❖** Tape Specification (Units:mm)



#### Remarks:

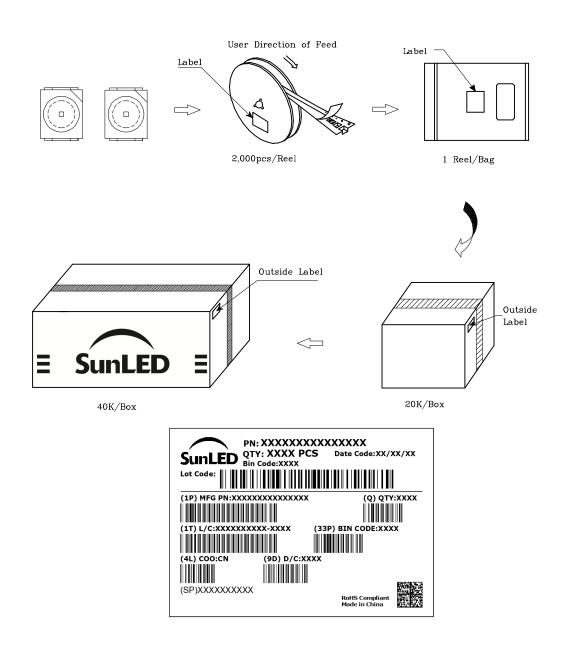
If special sorting is required (e.g. binning based on forward voltage, Luminous intensity / luminous flux, or wavelength), the typical accuracy of the sorting process is as follows:

- 1. Wavelength: +/-1nm
- 2. Luminous intensity / luminous flux: +/-15%
- 3. Forward Voltage: +/-0.1V

Note: Accuracy may depend on the sorting parameters.

### PACKING & LABEL SPECIFICATIONS

www.SunLEDusa.com



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