

 $3.2 \times 2.8 \text{ mm PLCC4 SMD LED}$

Features

• Ideal for indication light on hand held products

• Long life and robust package

• Standard Package: 2,000pcs/ Reel

• MSL (Moisture Sensitivity Level): 3

• Halogen-free

• RoHS compliant



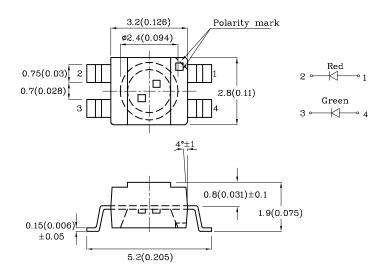




ATTENTION OBSERVE PRECAUTIONS FOR HANDLING ELECTROSTATIC DISCHARGE SENSITIVE

DEVICES

Package Schematics



Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is $\pm 0.2(0.008")$ unless otherwise noted.
- 3. Specifications are subject to change without notice.

Absolute Maximum Ratings (T_A =25°C)		Red (AlGaInP)	Green (InGaN)	Unit
Reverse Voltage	V_{R}	5	5	V
Forward Current	I_{F}	50	30	mA
Forward Current (Peak) 1/10 Duty Cycle 0.1ms Pulse Width	ifs	150	100	mA
Power Dissipation	P_{D}	140	120	mW
Electrostatic Discharge Threshold (HBM)		3000	450	V
Operating Temperature	$T_{\rm A}$	-40 ~ +85		°C
Storage Temperature	Tstg	-40 ~		

A Relative Humidity between 40% and 60% is recommended in ESD-protected work areas to reduce static build up during assembly process (Reference JEDEC/JESD625-A and JEDEC/J-STD-033)

Operating Characteristics (T _A =25°C)	Red (AlGaInP)	Green (InGaN)	Unit	
Forward Voltage (Typ.) (I _F =20mA)	V_{F}	2.2	3.2	V
Forward Voltage (Max.) (I _F =20mA)		2.8	4	V
Reverse Current (Max.) $(V_R=5V)$	I_R	10	50	μΑ
Wavelength of Peak Emission CIE127-2007* (Typ.) (I _F =20mA) Wavelength of Dominant Emission CIE127-2007* (Typ.) (I _F =20mA)		640*	520*	nm
		625*	525*	nm
Spectral Line Full Width At Half-Maximum (Typ.) (I _F =20mA)	Δλ	20	35	nm
Capacitance (Typ.) (V _F =0V, f=1MHz)		27	100	pF

	Part Number	Emitting Color	Emitting Material	Lens-color	Luminous Intensity CIE127-2007* (I _F =20mA) mcd		Wavelength CIE127-2007* nm λP	Viewing Angle 20 1/2
					min.	typ.		
	XZM2CRKM2DG45WT-9 -	Red	AlGaInP	- Water Clear	1000 300*	1495 447*	640*	120°
		Green	InGaN	- water Clear	1000 1000*	1590 1590*	520*	

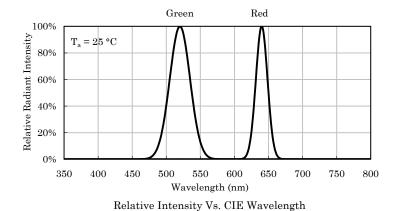
^{*}Luminous intensity value and wavelength are in accordance with CIE127-2007 standards. Sep 20,2022

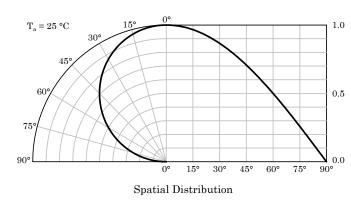
XDSB8751 V4-X Layout: Maggie L.



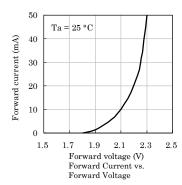


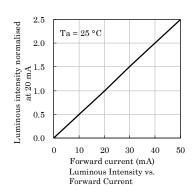


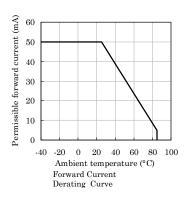


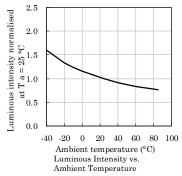


❖ Red

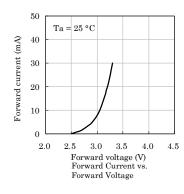


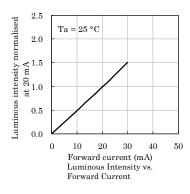


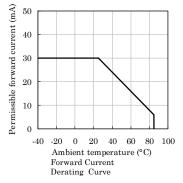


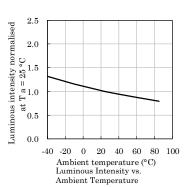


♦ Green







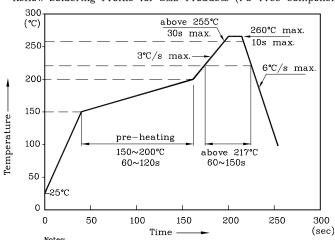






LED is recommended for reflow soldering and soldering profile is shown below.

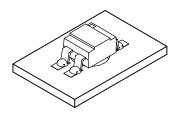
Reflow Soldering Profile for SMD Products (Pb-Free Components)



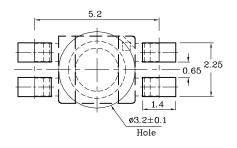
- 1. All temperatures refer to the center of the package, measured on the package body surface facing up during reflow.

 2. Do not apply any stress to the LED during high temperature conditions.
- 3. Maximum number of soldering passes: 2

❖ The device has a single mounting surface. The device must be mounted according to the specifications.

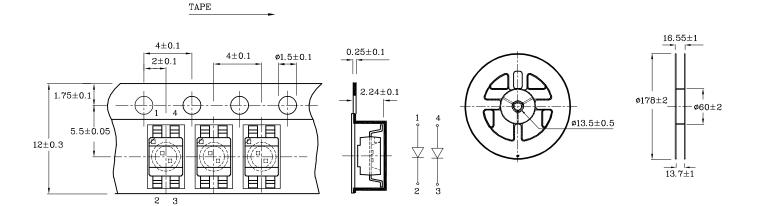


❖ Recommended Soldering Pattern (Units: mm; Tolerance: ± 0.1)



❖ Tape Specification (Units:mm)

❖ Reel Dimension (Units:mm)



Remarks:

If special sorting is required (e.g. binning based on forward voltage, Luminous intensity / luminous flux, or wavelength), the typical accuracy of the sorting process is as follows:

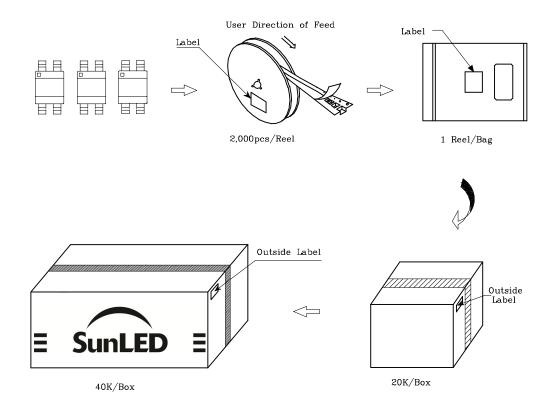
- 1. Wavelength: +/-1nm
- 2. Luminous intensity / luminous flux: +/-15%
- 3. Forward Voltage: +/-0.1V

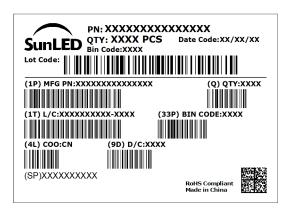
Note: Accuracy may depend on the sorting parameters.





PACKING & LABEL SPECIFICATIONS





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