

 $3.5 \times 2.8 \text{ mm PLCC2 SMD LED}$

Features

- \bullet Ideal for indication light on hand held products
- Long life and robust package
- Standard Package: 2,000 pcs / Reel
- \bullet MSL (Moisture Sensitivity Level): 3
- Halogen-free
- ullet RoHS compliant

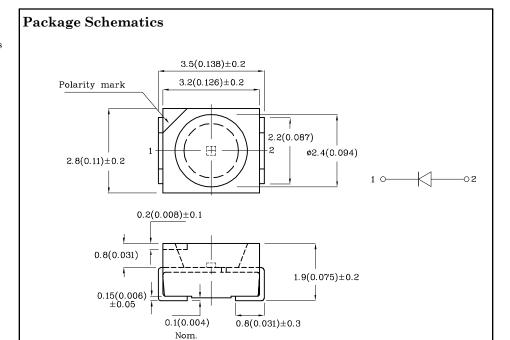






ATTENTION

OBSERVE PRECAUTIONS
FOR HANDLING
ELECTROSTATIC
DISCHARGE
SENSITIVE
DEVICES



Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is $\pm 0.25(0.01")$ unless otherwise noted.
- 3. Specifications are subject to change without notice.

Absolute Maximum Ratings (T _A =25°C)	Galaxy Pink (InGaN)	Unit		
Reverse Voltage	$V_{\rm R}$	5	V	
Forward Current		30	mA	
Forward Current (Peak) 1/10 Duty Cycle 0.1ms Pulse Width	I_{FP}	100	mA	
Power Dissipation		120	mW	
Operating Temperature	$T_{\rm A}$	-40 ~ +85	°C	
Storage Temperature	Tstg	-40 ~ +85		
Electrostatic Discharge Threshold (HBM)	250	V		

A Relative Humidity between 40% and 60% is recommended in
ESD-protected work areas to reduce static build up during assembly
process (Reference JEDEC/JESD625-A and JEDEC/J-STD-033)

Operating Characteristic (TA=25°C)	Galaxy Pink (InGaN)	Unit	
Forward Voltage (Typ.) (IF=20mA)	V_{F}	3.3	V
Forward Voltage (Max.) (IF=20mA)	VF	4.0	V
Reverse Current (Max.) (VR=5V)	IR	50	μА
Chromaticity Coordinates	х	0.35	-
(Typ.)	у	0.15	-

Part Emitting Number Color		Emitting Material	$\begin{array}{c} {\rm Luminous\ Intensity} \\ {\rm CIE}127\text{-}2007* \\ {\rm (I_F=20mA)} \\ {\rm mcd} \end{array}$		Viewing Angle 20 1/2
			min.	typ.	
XZFRA45SVC	Galaxy Pink	InGaN	200*	297*	120°

^{*}Luminous intensity value is in accordance with CIE127-2007 standards.



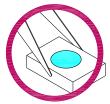


Handling Precautions

Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force.

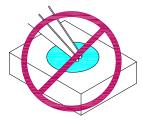
As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

1. Handle the component along the side surfaces by using forceps or appropriate tools.

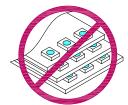


2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.

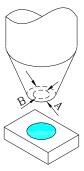




3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.



- 4.1. The inner diameter of the SMD pickup nozzle should not exceed the size of the LED to prevent air leaks.
- 4.2. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
- 4.3. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.

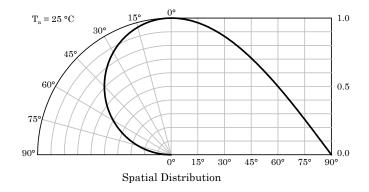


5. As silicone encapsulation is permeable to gases, some corrosive substances such as H_2S might corrode silver plating of leadframe. Special care should be taken if an LED with silicone encapsulation is to be used near such substances.

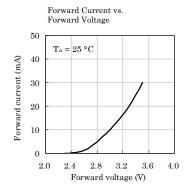
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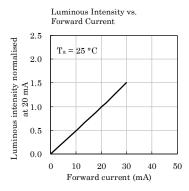


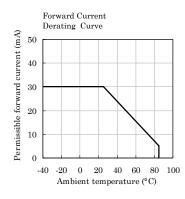


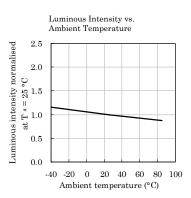


Galaxy Pink



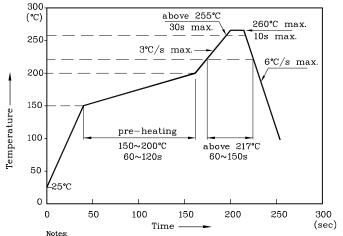






LED is recommended for reflow soldering and soldering profile is shown below.

Reflow Soldering Profile for SMD Products (Pb-Free Components)



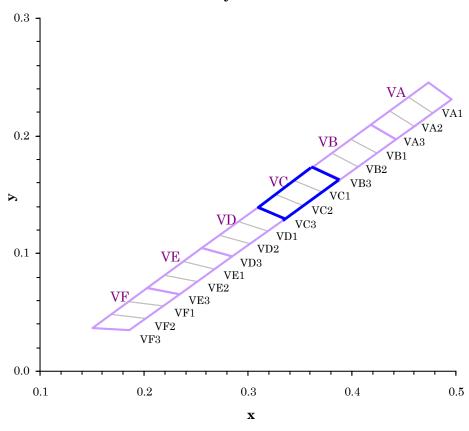
- 1. All temperatures refer to the center of the package, measured on the package body surface facing up during reflow.
- 2. Do not apply any stress to the LED during high temperature conditions.

 3. Maximum number of soldering passes: 2





Galaxy Pink CIE

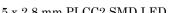


Bin code	x	У	Bin code	x	У	Bin code	x	у
	0.4735	0.2451	VC1	0.3629	0.1737		0.2556	0.1044
VA1	0.4548	0.2330		0.3448	0.1620	VE1	0.2380	0.0931
VAI	0.4783	0.2194		0.3713	0.1518		0.2682	0.0867
	0.4964	0.2309		0.3888	0.1629		0.2850	0.0973
	0.4548	0.2330	VC2	0.3448	0.1620	VE2	0.2380	0.0931
7740	0.4363	0.2211		0.3267	0.1504		0.2205	0.0818
VA2	0.4602	0.2080		0.3538	0.1408		0.2514	0.0761
	0.4783	0.2194		0.3713	0.1518		0.2682	0.0867
	0.4363	0.2211		0.3267	0.1504	VE3	0.2205	0.0818
VA3	0.4178	0.2091	VC3	0.3088	0.1388		0.2030	0.0705
VA3	0.4422	0.1966	VU3	0.3364	0.1298		0.2347	0.0656
	0.4602	0.2080		0.3538	0.1408		0.2514	0.0761
	0.4178	0.2091		0.3088	0.1388		0.2030	0.0705
VB1	0.3994	0.3994 0.1973 VD1 0.2910	0.2910	0.1273	VF1	0.1857	0.0593	
VDI	0.4243	0.1853	VDI	0.3192	0.1189	VEI	0.2182	0.0551
	0.4422	0.1966		0.3364	0.1298		0.2347	0.0656
	0.3994	0.1973	VD2	0.2910	0.1273	VF2	0.1857	0.0593
VB2	0.3811	0.1855		0.2732	0.1158		0.1683	0.0481
V D2	0.4065	0.1741		0.3021	0.1081		0.2018	0.0448
	0.4243	0.1853		0.3192	0.1189		0.2182	0.0551
	0.3811	0.1855	VD3	0.2732	0.1158	VF3	0.1683	0.0481
VB3	0.3629	0.1737		0.2556	0.1044		0.1510	0.0369
A D0	0.3888	0.1629		0.2850	0.0973		0.1856	0.0345
	0.4065	0.1741		0.3021	0.1081		0.2018	0.0448

Notes:

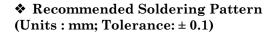
- 1. Shipment may contain more than one chromaticity regions.
- 2. Orders for single chromaticity region are generally not accepted.
- 3. Measurement tolerance of the chromaticity coordinates is ± 0.01 .
- 4. This device utilizes S/CASN phosphor technology licensed by NIMS. For more information please refer to https://www.sunledusa.com/newsNIMS.aspx

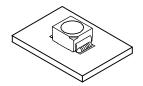


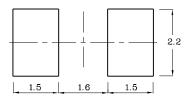


 $3.5 \ge 2.8 \ \mathsf{mm} \ \mathsf{PLCC2} \ \mathsf{SMD} \ \mathsf{LED}$

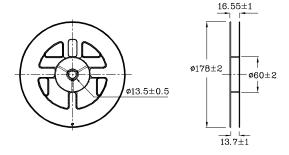
❖ The device has a single mounting surface. The device must be mounted according to the specifications.



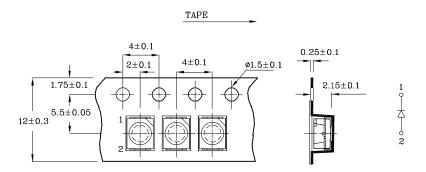




❖ Reel Dimension (Units:mm)



❖ Tape Specification (Units:mm)



Remarks:

If special sorting is required (e.g. binning based on forward voltage, luminous intensity / luminous flux or chromaticity), the typical accuracy of the sorting process is as follows:

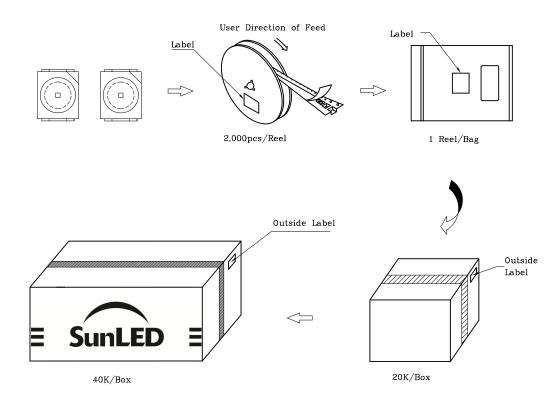
- 1. Measurement tolerance of the chromaticity coordinates is ± 0.01 .
- 2. Luminous Intensity / Luminous Flux: +/-15%
- 3. Forward Voltage: +/-0.1V

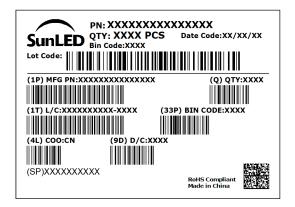
Note: Accuracy may depend on the sorting parameters.





PACKING & LABEL SPECIFICATIONS





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- 2. Contents within this document are subject to improvement and enhancement changes without notice.
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