

E SunLED

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 $3.0 \times 1.0 \text{ mm}$ Ultra Low Current Series

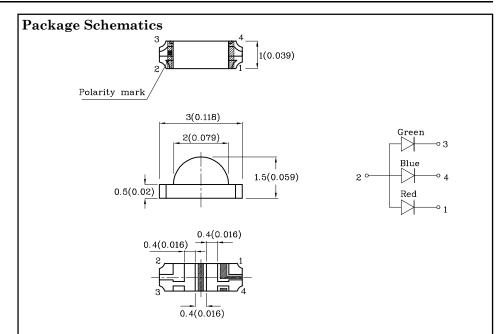
Features

- \bullet 3.0 x 1.0 x 1.5 mm right angle SMD LED
- Ideal for indication on hand held products
- Low current operation
- Standard Package: 2,000pcs/ Reel
- MSL (Moisture Sensitivity Level): 3
- Halogen-free
- RoHS compliant





ATTENTION
OBSERVE PRECAUTIONS
FOR HANDLING
ELECTROSTATIC
DISCHARGE
SENSITIVE
DEVICES



Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is $\pm 0.2(0.008")$ unless otherwise noted.
- 3. Specifications are subject to change without notice.
- 4. The solder stencil thickness for right angle SMD LEDs should be at least 5mil in order to prevent poor solder wetting.

Absolute Maximum Rat (T _A =25°C)	Red (AlGaI nP)	Green (InGa N)	Blue (InGa N)	Unit	
Reverse Voltage V _R		5	5	5	V
Forward Current		30	25	30	mA
Forward Current (Peak) 1/10 Duty Cycle 0.1ms Pulse Width	i_{FS}	195	150	150	mA
Power Dissipation P _D		75	102.5	120	mW
Electrostatic Discharge Ti (HBM)	3000	450	250	V	
Operating Temperature	$T_{\rm A}$	-40 ~ +85			$^{\circ}\mathrm{C}$
Storage Temperature	Tstg				

A Relative Humidity between 40% and 60% is recommended in ESD-protected work areas to reduce static build up during assembly process (Reference JEDEC/JESD625-A and JEDEC/J-STD-033)

Operating Characteristics (T _A =25°C)	Red (AlGaI nP)	Green (InGa N)	Blue (InGa N)	Unit	
Forward Voltage (Typ.) (I _F =2mA)	V_{F}	1.8	2.65	2.65	V
Forward Voltage (Max.) (I _F =2mA)	V_{F}	2.1	3.1	3.1	V
Reverse Current (Max.) $(V_R=5V)$	I_R	10	50	50	μA
Wavelength of Peak Emission CIE127-2007* (Typ.) (I _F =2mA)		630*	515*	460*	nm
Wavelength of Dominant Emission CIE127-2007* (Typ.) (I _F =2mA)		621*	525*	465*	nm
Spectral Line Full Width At Half-Maximum (Typ.) (I _F =2mA)		20	35	25	nm
Capacitance (Typ.) (V _F =0V, f=1MHz)	С	25	45	100	pF

Part Number	Emitting Color	Emitting Material	Lens-color	CIE127-2007* (I _F =2mA) mcd	Wavelength CIE127-2007* nm λP	Viewing Angle 20 1/2
				min. typ.		

				min.	typ.		
	Red	AlGaInP		6*	14*	630*	_
XZCMEDGCBD56W	Green	InGaN	Water Clear	50*	89*	515*	150°
	Blue	InGaN		4*	9*	460*	

^{*}Luminous intensity value and wavelength are in accordance with CIE127-2007 standards. Mar 01.2023

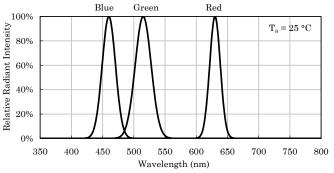
XDSB8864 V5-Z Layout: Maggie L.



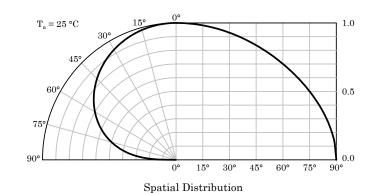


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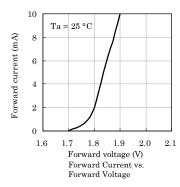


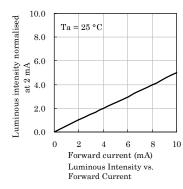


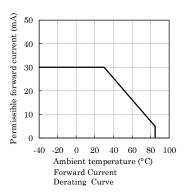
Relative Intensity Vs. CIE Wavelength

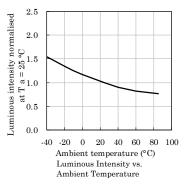


❖ Red

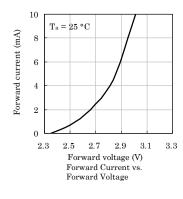


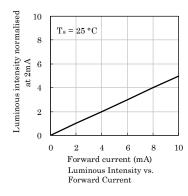


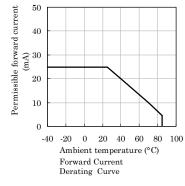


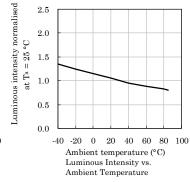


❖ Green

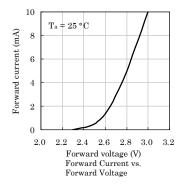


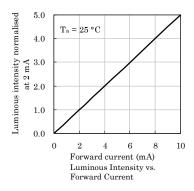


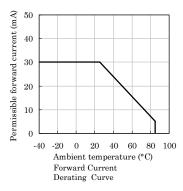


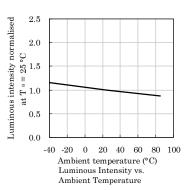


❖ Blue





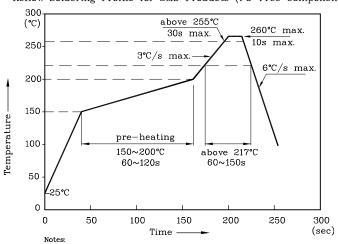






LED is recommended for reflow soldering and soldering profile is shown below.

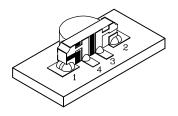
Reflow Soldering Profile for SMD Products (Pb-Free Components)



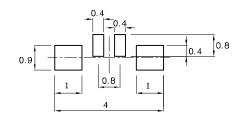
- 1. All temperatures refer to the center of the package, measured on the package body surface facing up during reflow.
- 2. Do not apply any stress to the LED during high temperature conditions.

 3. Maximum number of soldering passes: 2

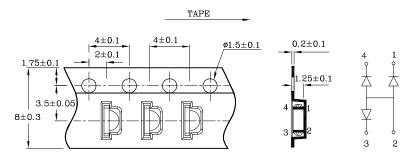
❖ The device has a single mounting surface. The device must be mounted according to the specifications.



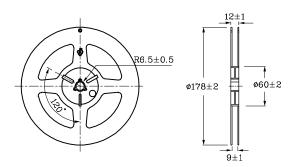
❖ Recommended Soldering Pattern (Units: mm; Tolerance: ± 0.1)



❖ Tape Specification (Units: mm)



❖ Reel Dimension (Units:mm)



If special sorting is required (e.g. binning based on forward voltage, Luminous intensity / luminous flux, or wavelength), the typical accuracy of the sorting process is as follows:

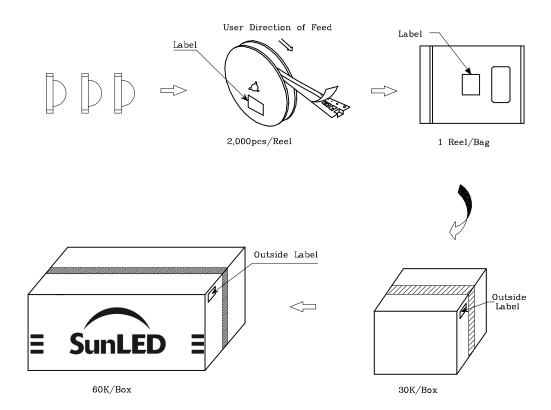
- 1. Wavelength: +/-1nm
- 2. Luminous intensity / luminous flux: +/-15%
- 3. Forward Voltage: +/-0.1V

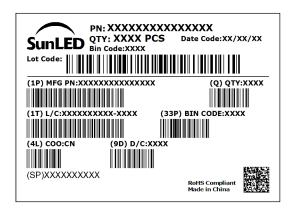
Note: Accuracy may depend on the sorting parameters.





PACKING & LABEL SPECIFICATIONS





TERMS OF USE

- 1. Data presented in this document reflect statistical figures and should be treated as technical reference only.
- 2. Contents within this document are subject to improvement and enhancement changes without notice.
- 3. The product(s) in this document are designed to be operated within the electrical and environmental specifications indicated on the datasheet. User accepts full risk and responsibility when operating the product(s) beyond their intended specifications.
- 4. The product(s) described in this document are intended for electronic applications in which a person's life is not reliant upon the LED. Please consult with a SunLED representative for special applications where the LED may have a direct impact on a person's life.
- 5. The performance of the product(s) should be evaluated and verified by the customer to ensure it can meet the customer's application requirements.
- 6. The contents within this document may not be altered without prior consent by SunLED.
- 7. Additional technical notes are available at https://www.SunLEDusa.com/TechnicalNotes.asp

Mar 01,2023